

Require Thurs. July 16!

Work Order ID 50555

July 15, 2009 10:48:32 AM

Page 1

PROTOTYPE

Item ID: D3955-23

Accept

Revision ID: A-PROTO

Item Name: Template

Start Date: 7/15/09 Start Qty: 1.00

Required Date: 7/16/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3955

A-PROTO

100

0.00

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3955

Dwg Rev: A-Proto

Prog Rev: A-Proto

2-Deburr if necessary

0.00

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Quality Control

Memo

0.00

mm 09 07 15 (1)

BA
saved in
RD 0305A-JUL

Work Order ID 50555



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July 15, 2009 10:48:32 AM

Item ID: D3955-23

Accept



Setup Start



Revision ID: A-PROTO

Stop



Item Name: Template

Start Date: 7/15/09

Start Qty: 1.00



Cust Item ID:

Required Date: 7/16/09

Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

**ENGINEERING
APPROVAL**
W 09/07/28

0.00

Quality Control

1 0 0907-15

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

Mike

0.00

Packaging

ENG LAB

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

RD 305 JUL
240709
BM

09/07/28

D3955.23

Status	Item ID	Rev	Name	Start Date	Quantity	Per Comp	Date	Seal	ap	Quam	me	nd	NIC	LOX	ISO	line	Of	sear	Ty	Pe	Con	to	ore	Co	Last	No	Da
2	M6061T6S.040		6061-T6 .040 Sheet	7/08/09	0.3962	sf		100	5	0.0...	B100742		1		0	M...	m/	09	07	13	7/0...	7/...					

DART AEROSPACE LTD	Work Order: 50555
Description: Template	Part Number: D3955-23
Inspection Dwg: D3955 Rev: A-PROTO	Page 1 of 1

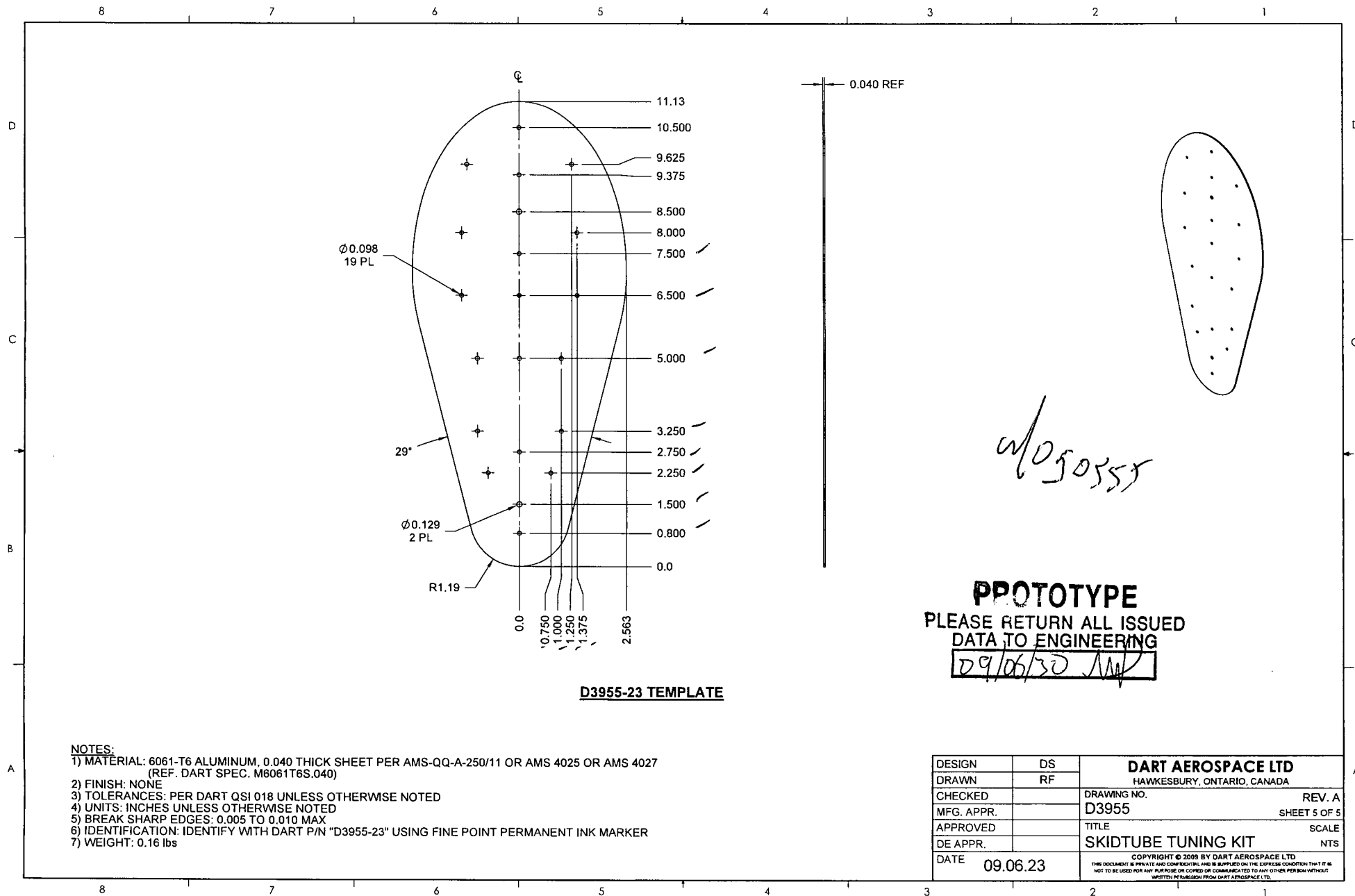
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
11.13	+/- 0.030	11.115	✓		VWV N	
Ø 0.098	+0.005-0.001	0.103	✓		VWV N	
Ø 0.129	+0.005-0.001	0.133	✓		VWV N	
0.800	+/- 0.010	0.797	✓		VWV N	
2.750	+/- 0.010	2.749	✓		VWV N	
5.000	+/- 0.010	5.000	✓		VWV N	
10.500	+/- 0.010	10.500	✓		VWV N	
2.563	± 0.010	2.57	✓		VWV N	
8.000	+/- 0.010	8.00	✓		VWV N	
8.500	+/- 0.010	8.500	✓		VWV N	
9.375	+/- 0.010	9.378	✓		VWV N	
9.625	+/- 0.010	9.623	✓		VWV N	
0.16 Lbs		0.155 Lbs	-		new goods scale	

Measured by: MM MM	Audited by: [Signature]	Prototype Approval:
Date: 09-07-15	Date: 10-07-15	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3955-23 TEMPLATE

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM, 0.040 THICK SHEET PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.040)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-23" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.16 lbs